



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6889890
Job Sheet 197500



Part No: RB6889890

Job Qty: 1 pcs ✓

Part Name: Puller-Compressor Rear Bearing Outer Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 8/13/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: RB6889890 rev.3 IPP REV:A 19.07.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	1 pcs	8/13/19	8/13/19	0.00	0.00	Purchasing - 1	AUG 12 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	8/13/19	8/13/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	AUG 12 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S204679



Part: RB6889890

Job No: 197500

Serial No/Batch: S204679

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/12/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	8/13/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	Oscar Bin GA-TBD
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	8/13/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O _____ -Manufacture RB6889890 as per DWG. -
 Descriptions: Certificate of Conformity is required
 110 - Certificate of Conformity is required
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB6889890P	NEW STYLE 2-PIECE FINGER	1 pcs (1 ea)	100-Purchasing	S204659

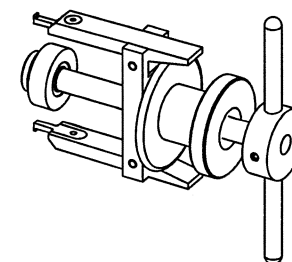
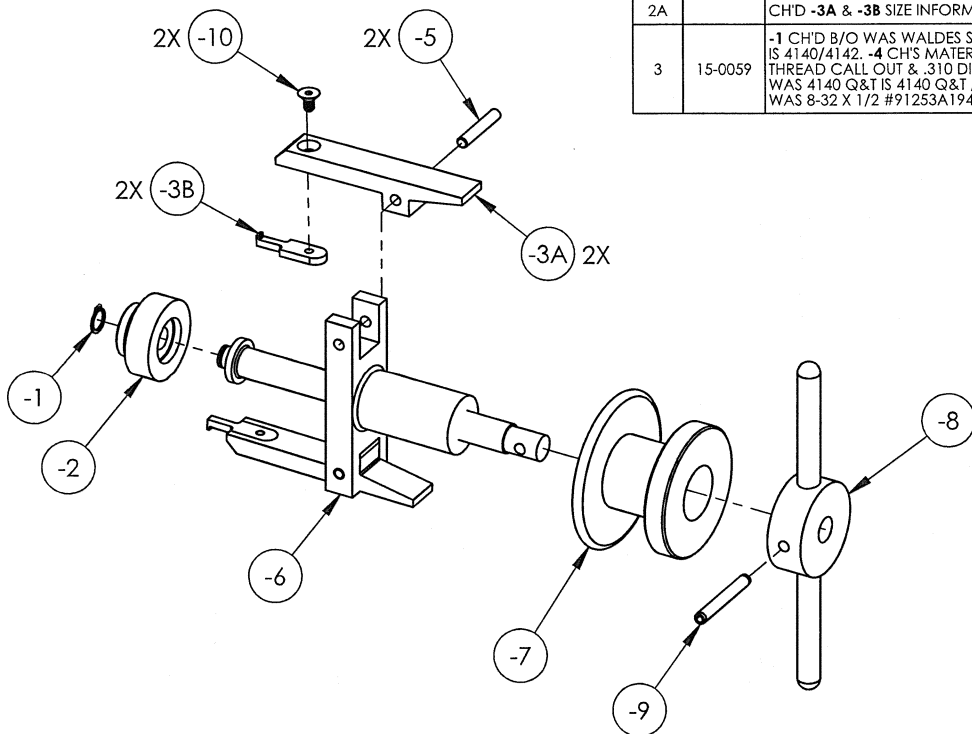
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6889890P	1	0	0

Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TITLEBLOCK & REVISION BLOCK. CH'D DWG. NO. FROM 6889890. ADDED DWG'S FOR P/N'S 2, 4, 6, 7, 8 AND ASSY. ADDED HEAT TREAT & FINISH SPECIFICATION TO PARTS. -3A ADDED LIMITS TO .375 DIM. -10 ADDED FLATHEAD SOCKET SCREW.	7/31/09	RJC	RW
2		LABELED -3A, -3B, & -10 ON ASSY VIEW. CH'D BOM -4 SCREW LENGTH FROM 6. -10 SCREW B/O INFORMATION. -6 ADDED ENGRAVE NOTE. -8A ADDED S.F. TO Ø.375 DIM., ADDED MISSING DIM. Ø.438. -8B ADDED S.F. TO Ø.375 DIM. -4 & -6 CH'D MATERIAL FROM 4140.	7/26/10	RJC	RW
2A		CH'D -3A & -3B SIZE INFORMATION IN BOM.	3/20/2015	RJC	RW
3	15-0059	-1 CH'D B/O WAS WALDES SNAP RING IS APPLIED INDUSTRIAL #SH37ST. -3A CH'S MATERIAL WAS 4140 IS 4140/4142. -4 CH'S MATERIAL WAS 4140 Q&T IS 4140 Q&T /4142 Q&T. ADDED MISSING 1/2-20 UNF THREAD CALL OUT & .310 DIM. -5 ADDED REF. MCMASTER-CARR P/N #98381A511. -6 CH'S MATERIAL WAS 4140 Q&T IS 4140 Q&T /4142 Q&T. -9 ADDED REF. MCMASTER-CARR #98296A914. -10 CH'D B/O WAS 8-32 X 1/2 #91253A194, IS 8-32 X 5/16 #91253A190.	3/20/2015	RJC	JAG



lead time + pricing

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	EXTERNAL RETAINING RING	STEEL	Ø3/8 X .025 (APPLIED INDUSTRIAL #SH-37ST)	1
			-2	1	PILOT	BRASS		2
			-3A	2	FINGER	4140 / 4142		3
			-3B	2	FINGER TIP	S7		4
			-4	1	JACK SCREW	4140 Q&T / 4142 Q&T		5
		B/O	-5	2	DOWEL PIN	STEEL	Ø3/16 X 1-1/8 (MCMASTER-CARR #98381A511)	1
			-6	1	ADJUSTING SCREW	4140 Q&T / 4142 Q&T		6
			-7	1	ADJUSTING NUT	BRASS		7
	X		-8	1	TEE HANDLE WELDMENT			8
	1		-8A		HUB	1018 / 1020		9
	2		-8B		BAR	1018 / 1020		10
		B/O	-9	1	SLOTTED SPRING PIN	STEEL	Ø3/16 X 1-1/2 (MCMASTER-CARR #98296A914)	1
		B/O	-10	2	FLAT HEAD SOCKET CAP SCREW	STEEL	#8-32 X 5/16 (MCMASTER-CARR #91253A190)	1
	ASSY. -8							

DART AEROSPACE	
TITLE NEW STYLE 2-PIECE FINGER	
DWG NO. RB6889890	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 3/13/2015
SHEET 1 OF 10	



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Date	Quote #
7/9/2019	325

Phc (541) 780-6938
FA (458) 215-4938
Em atechmachineworks@gmail.com

Customer Details	Payment Terms	Sales Rep
DartAerospace	Withing 30 days due net	Gabriel Escobar
	Contact	
	Patrick Lussier	

Qty	Item	Description	Unit Price	Amount
1	RB6889890 Rev-3	New Style 2 pice Finger	\$ 3,266.19	\$ 3,266.19
2	"	"	\$ 2,225.00	\$ 4,450.00

Thank You

Subtotal	\$ 7,716.19
Freight	
Payment and Credit Applied	
Total	\$ 7,716.19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CESTA02

Sold To: Estacion de Servicio Pacifico Azul

Av. Paseo de la Marina 249 int.18B
48335 Puerto Vallarta
Mexico
Phone: +52-3320127410

Ship To: Consorcio Aduanal Giacinti, SC
Aeropuerto Internacional de la Ciudad de México
(AICM) Av. 602 S/N Zona Federal, Peñón de los Baños
15620 Mexico City, Mexico
Mexico
Phone: +52 (55) 57622683

ORDER

Order No : 17849

Date: 7/9/19

Ship-To Contact: Jorge Nieto Cespedes

Email: j.nieto@alibur.com

Cust PO No: PO 023-2019 F

FOB: Shipping Point

Ship Via: See comments below

Freight Terms: PrePaid

Terms: Prepay

INCO Terms: Ex Works

Order Taker: Virginie Legault

Order Taker Phone:

Order Taker Email: vlegault@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	7/9/19	8/13/19	RB6889890	Puller-Compressor Rear Bearing Outer Ring	1	pcs	\$5,995.00USD	pcs	\$5,995.00 USD
				100% Discount Warranty			-100.00		\$-5,995.00
Sub Total									\$0.00 USD
Grand Total									\$0.00 USD

ORDER NOTES

Ship via HB's account priority international

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 7/9/19 3:08 PM Dart.Legault.Virginie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043959



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043959

PO Date: 7/9/19

Due Date: 8/13/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197500	RB6889890P			NEW STYLE 2- PIECE FINGER REV 3	Firmed	-	8/13/19	1 pcs	0 pcs	1 pcs	\$3,266.19/pcs	\$3,266.19
1 X AUG 12 2019													
Grand Total:													\$3,266.19



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 658

Date: 8/6/2019
PO Ref: HB043959 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty /
1 ✓

Item
NEW STYLE 2 PIECE FINGER

Part No. ✓
RB6889890

RECEIVED

AUG 07 2019

DART AEROSPACE LTD.

F-8128 4801 7361

Received by:

Packaged by: J.M.L.

Checked by: AJP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043959 ✓

Dated: 8/6/2019

Our Order / Job No: AWT-HB043959

Order Qty: 1 ✓

Part Name: NEW STYLE 2-PIECE FINGER

Part Number RB6889890 ✓

Lot Size: N/A

Ship Date: 8/6/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6889890

Rev: 3

Material Size and Type: -2, -7/ BRASS; -3A, -6/4142 STEEL; -3B, /S7 STEEL; -4/ 4140 Q&T; -8A, -8B/ 1018 STEEL

Material Specifications: STEEL: ASTM A108; S7 STEEL: ASTM A681; BRASS: ASTM B16

Heat Treatment: -3A/38.0 RC; -3B/57.0 RC; -6/ 30.0 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 08.06.19

Signed: _____


PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com